

# GC113 / GC114(黑色和白色/BK&WT, CEM-3 )

## 特点

- 不透明，遮光性和耐泛黄性好。
- 优秀的机械加工性，可冲孔加工。
- 加工工艺与FR-4相同。

## 应用领域

- 非常适合制作LED显示用印制线路板。

## FEATURES

- Opaque , light shading and good color-change resistance.
- Excellent mechanical processability, punching process applicable, longer drill bit life up to 2-5 times.
- PCB processing similar to FR-4.

## APPLICATIONS

- Especially suitable for making PCB for LED display

## GENERAL PROPERTIES

Test Item		Treatment Condition	Unit	Property Data	
				SPEC	Typical Value
Tg		DSC	°C	-	120
Flammability		C-48/23/50	-	94V-0	94V-0
		E-24/125+des			
Volume Resistivity		After moisture resistance	MΩ·cm	≥ 10 <sup>3</sup>	10 <sup>6</sup>
		E-24/125		≥ 10 <sup>3</sup>	10 <sup>5</sup>
Surface Resistivity		After moisture resistance	MΩ	≥ 10 <sup>3</sup>	10 <sup>6</sup>
		E-24/125		≥ 10 <sup>3</sup>	10 <sup>5</sup>
Arc Resistance	D-48/50+D-0.5/23	S	≥ 60	80	
Dielectric Breakdown	D-48/50+D-0.5/23	KV	≥ 40	50	
Dielectric Constant (1MHz)	C-24/23/50	-	≤ 5.4	4.6	
Dissipation Factor (1MHz)	C-24/23/50	-	≤ 0.035	0.020	
Thermal Stress	Unetched	260°C ,solder dip	-	≥ 10s	≥ 10s
	Etched			No delamination	No delamination
Peel Strength	Hoz	260°C ,10s	LBS/IN	≥ 6.0	7.0
		125°C		≥ 4.0	5.0
Flexural Strength	LW	A	MPa	≥ 276	425
	CW			≥ 186	320
Moisture Absorption	D-24/23	%	≤ 0.35	0.20	
CTI	IEC60112 Method	V	175-250 (III)	175	

Specimen Thickness:1.6mm

Explanations: C = Humidity conditioning;

D = Immersion conditioning in distilled water;

E = Temperature conditioning.

The figures following the letter symbols indicate with the first digit the duration of the preconditioning in hours, with the second digit the preconditioning temperature in °C and with the third digit the relative humidity.

The above statistics are the reference value of performance of A Grade CCL. Values of CCL of other grades will be attached separately.

